

SE868SY-D Hardware Design Guide #Preliminary#

1VV0301705 Rev. 1 - 2021-02-17





SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

NOTICE

While reasonable efforts have been made to assure the accuracy of this document, Telit assumes no liability resulting from any inaccuracies or omissions in this document, or from use of the information obtained herein. The information in this document has been carefully checked and is believed to be reliable. However, no responsibility is assumed for inaccuracies or omissions. Telit reserves the right to make changes to any products described herein and reserves the right to revise this document and to make changes from time to time in content hereof with no obligation to notify any person of revisions or changes. Telit does not assume any liability arising out of the application or use of any product, software, or circuit described herein; neither does it convey license under its patent rights or the rights of others.

It is possible that this publication may contain references to, or information about Telit products (machines and programs), programming, or services that are not announced in your country. Such references or information must not be construed to mean that Telit intends to announce such Telit products, programming, or services in your country.

COPYRIGHTS

This instruction manual and the Telit products described in this instruction manual may be, include or describe copyrighted Telit material, such as computer programs stored in semiconductor memories or other media. Laws in the Italy and other countries preserve for Telit and its licensors certain exclusive rights for copyrighted material, including the exclusive right to copy, reproduce in any form, distribute and make derivative works of the copyrighted material. Accordingly, any copyrighted material of Telit and its licensors contained herein or in the Telit products described in this instruction manual may not be copied, reproduced, distributed, merged or modified in any manner without the express written permission of Telit. Furthermore, the purchase of Telit products shall not be deemed to grant either directly or by implication, estoppel, or otherwise, any license under the copyrights, patents or patent applications of Telit, as arises by operation of law in the sale of a product.

COMPUTER SOFTWARE COPYRIGHTS

The Telit and 3rd Party supplied Software (SW) products described in this instruction manual may include copyrighted Telit and other 3rd Party supplied computer programs stored in semiconductor memories or other media. Laws in the Italy and other countries preserve for Telit and other 3rd Party supplied SW certain exclusive rights for copyrighted computer programs, including the exclusive right to copy or reproduce in any form the copyrighted computer program. Accordingly, any copyrighted Telit or other 3rd Party supplied SW computer programs contained in the Telit products described in this instruction manual may not be copied (reverse engineered) or reproduced in any manner without the express written permission of Telit or the 3rd Party SW supplier. Furthermore, the purchase of Telit products shall not be deemed to grant either directly or by implication, estoppel, or otherwise, any license under the copyrights, patents or patent applications of Telit or other 3rd Party supplied SW, except for the normal non-exclusive, royalty free license to use that arises by operation of law in the sale of a product.



USAGE AND DISCLOSURE RESTRICTIONS

I. License Agreements

The software described in this document is the property of Telit and its licensors. It is furnished by express license agreement only and may be used only in accordance with the terms of such an agreement.

II. Copyrighted Materials

Software and documentation are copyrighted materials. Making unauthorized copies is prohibited by law. No part of the software or documentation may be reproduced, transmitted, transcribed, stored in a retrieval system, or translated into any language or computer language, in any form or by any means, without prior written permission of Telit

III. High Risk Materials

Components, units, or third-party products used in the product described herein are NOT fault-tolerant and are NOT designed, manufactured, or intended for use as on-line control equipment in the following hazardous environments requiring fail-safe controls: the operation of Nuclear Facilities, Aircraft Navigation or Aircraft Communication Systems, Air Traffic Control, Life Support, or Weapons Systems (High Risk Activities"). Telit and its supplier(s) specifically disclaim any expressed or implied warranty of fitness for such High Risk Activities.

IV. Trademarks

TELIT and the Stylized T Logo are registered in Trademark Office. All other product or service names are the property of their respective owners.

V. Third Party Rights

The software may include Third Party Right software. In this case you agree to comply with all terms and conditions imposed on you in respect of such separate software. In addition to Third Party Terms, the disclaimer of warranty and limitation of liability provisions in this License shall apply to the Third Party Right software.

TELIT HEREBY DISCLAIMS ANY AND ALL WARRANTIES EXPRESS OR IMPLIED FROM ANY THIRD PARTIES REGARDING ANY SEPARATE FILES, ANY THIRD PARTY MATERIALS INCLUDED IN THE SOFTWARE, ANY THIRD PARTY MATERIALS FROM WHICH THE SOFTWARE IS DERIVED (COLLECTIVELY "OTHER CODE"), AND THE USE OF ANY OR ALL THE OTHER CODE IN CONNECTION WITH THE SOFTWARE, INCLUDING (WITHOUT LIMITATION) ANY WARRANTIES OF SATISFACTORY QUALITY OR FITNESS FOR A PARTICULAR PURPOSE.

NO THIRD PARTY LICENSORS OF OTHER CODE SHALL HAVE ANY LIABILITY FOR ANY DIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING WITHOUT LIMITATION LOST PROFITS), HOWEVER CAUSED AND WHETHER MADE UNDER CONTRACT, TORT OR OTHER LEGAL THEORY, ARISING IN ANY WAY OUT OF THE USE OR DISTRIBUTION OF THE OTHER CODE OR THE EXERCISE OF ANY RIGHTS GRANTED UNDER EITHER OR BOTH THIS LICENSE AND THE LEGAL TERMS APPLICABLE TO ANY SEPARATE FILES, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.



APPLICABILITY TABLE

PRODUCTS

SE868SY-D





Contents

NOTICE 2

COPYRIGH	HTS2
COMPUTE	R SOFTWARE COPYRIGHTS2
USAGE AN	ND DISCLOSURE RESTRICTIONS 3
l.	License Agreements
II.	Copyrighted Materials
III.	High Risk Materials3
IV.	Trademarks
V.	Third Party Rights
APPLICAB	BILITY TABLE
CONTENT	S 5
1.	INTRODUCTION 8
1.1.	Scope
1.2.	Audience8
1.3.	Contact Information, Support 8
1.4.	Text Conventions 9
1.5.	Related Documents
2.	GENERAL PRODUCT DESCRIPTION 10
2.1.	Overview
2.2.	Product Variants and Frequency Bands
2.3.	Target Market
2.4.	Main features
2.5.	Mechanical Specifications
2.5.1.	Dimensions
2.5.2.	Weight
2.6.	Temperature Range
3.	PINS ALLOCATION
3.1.	Pin-out
3.2.	LGA Pads Layout
4.	POWER SUPPLY17
4.1.	Power Supply Requirements

	Power Consumption	1 /
4.3.	General Design Rules	18
4.3.1.	Electrical Design Guidelines	18
4.3.2.	Power Supply PCB layout Guidelines	19
5.	DIGITAL SECTION	20
5.1.	Logic Levels	20
5.2.	Communication ports	21
5.2.1.	Communication interfaces to the Host MCU (HIF)	21
5.2.2.	Host interface selection	22
5.3.	Digital I/O2	22
5.3.1.	nRESET	22
5.3.2.	LNA enable2	
5.3.3.	PPS	
6.	PRODUCT PERFORMANCE	24
6.1.	Horizontal Position Accuracy	
6.2.	Time to First Fix	
6.3.	Sensitivity	
7.	RF SECTION	
7.1.	GNSS RF Signal Pin-out	
7.2.	RF Front End Design	27
7.2.1.	Reference design for passive Antenna	27
7.2.2.	Reference design for active Antenna	28
7.2.3.	Guidelines of PCB line for GNSS Antenna	28
_	Guidelines of PCB line for GNSS Antenna	
7.3.		29
7.3. 7.3.2.	GNSS Antenna Requirements	29 29
7.3. 7.3.2.	GNSS Antenna Requirements	29 29 29
7.2.3. 7.3. 7.3.2. 7.3.3. 7.4.	GNSS Antenna Requirements	29 29 29 30
7.3. 7.3.2. 7.3.3. 7.4.	GNSS Antenna Requirements	29 29 29 30 31
7.3. 7.3.2. 7.3.3. 7.4.	GNSS Antenna Requirements	29 29 29 30 31
7.3. 7.3.2. 7.3.3. 7.4. 8.	GNSS Antenna Requirements	29 29 29 30 31 31
7.3. 7.3.2. 7.3.3. 7.4. 8. 8.1.	GNSS Antenna Requirements	29 29 29 30 31 31 32
7.3. 7.3.2. 7.3.3. 7.4. 8. 8.1. 9.	GNSS Antenna Requirements	29 29 29 30 31 31 32 33
7.3. 7.3.2. 7.3.3. 7.4. 8. 8.1. 9. 9.1.	GNSS Antenna Requirements	29 29 30 31 31 32 33



10.	PACKAGING	37
10.1.	Modules shipped in Reel form	37
10.2.	Modules shipped in Tray form	38
11.	CONFORMITY ASSESSMENT ISSUES	40
11.1.	EU RED Declaration of Conformity	40
12.	SAFETY RECOMMENDATIONS	41
12.1.	READ CAREFULLY	41
13.	ACRONYMS	42
14.	DOCUMENT HISTORY	46



1. INTRODUCTION

1.1. Scope

This document introduces the SE868SY-D module and presents possible and recommended hardware solutions for developing a product based on this module. All the features and solutions detailed in this document are applicable to all the variants listed in the applicability table.

Obviously, this document cannot embrace every hardware solution or every product that can be designed. Where the suggested hardware configurations need not be considered mandatory, the information given should be used as a guide and a starting point for properly developing your product with the Telit module.

1.2. Audience

This document is intended for Telit customers, who are integrators, about to implement their applications using our SE868SY-D modules.

1.3. Contact Information, Support

For general contact, technical support services, technical questions and report documentation errors contact Telit Technical Support at:

- TS-EMEA@telit.com
- TS-AMERICAS@telit.com
- TS-APAC@telit.com
- TS-SRD@telit.com

Alternatively, use:

http://www.telit.com/support

For detailed information about where you can buy the Telit modules or for recommendations on accessories and components visit:

http://www.telit.com

Our aim is to make this guide as helpful as possible. Keep us informed of your comments and suggestions for improvements.

Telit appreciates feedback from the users of our information.



1.4. Text Conventions



Danger – This information MUST be followed or catastrophic equipment failure or bodily injury may occur.



Caution or Warning – Alerts the user to important points about integrating the module, if these points are not followed, the module and end user equipment may fail or malfunction.



Tip or Information – Provides advice and suggestions that may be useful when integrating the module.

All dates are in ISO 8601 format, i.e. YYYY-MM-DD.

1.5. Related Documents



2. GENERAL PRODUCT DESCRIPTION

2.1. Overview

The SE868SY-D module is a multi-frequency and multi constellation GNSS receiver, latest addition to the xE868 family.

The SE868SY-D product, exploiting the two GNSS bands L1 and L5, achieves sub-meter accuracy and reduces multipath effects typical of urban canyons.

The SE868SY-D operates in the 1.8 V voltage domain, minimizing power consumption even below L1-only products and making it ideally suited for battery powered and wearable device applications.

2.2. Product Variants and Frequency Bands

Product	L1/E1 Bands	L5/E5 Bands	Region
SE868SY-D	GPS, QZSS, GAL, GLO, BDS	GPS, QZSS, GAL, NAVIC, BDS	Worldwide

2.3. Target Market

SE868SY-D, with its improved accuracy and ultra low power consumption, can ideally be applied to all positioning verticals, like:

- Telemetry
- Fleet managements
- Insurance telematics / Dashcams
- Asset/personal tracking
- Sport equipment
- E-mobility
- Drones

2.4. Main features

Function	Features
GNSS	 Multi-constellation and Multi-bands Low power consumption High-Dynamics (25Hz update rate – in progress) Geofence (in progress) Real Time Clock



Interfaces

1VV0301705 Rev. 1

- Main UART
- SPI / I2C (in progress)
- 1PPS signal
- Single Antenna pin
- External Flash support (in progress)

2021-02-17



2.5. Mechanical Specifications

2.5.1. Dimensions

The overall dimensions of SE868SY-D are:

Length: 11 mmWidth: 11 mmThickness: 2.6 mm

2.5.2. Weight

The nominal weight of the module is TBD grams.

2.6. Temperature Range

	Note
Operating Temperature Range	−40°C ÷ +85°C
Storage and non-operating Temperature Range	−40°C ÷ +85°C



3. PINS ALLOCATION

3.1. Pin-out

Pin	Signal	I/O	Function	Туре	Comment	
Host Interface (HIF) UART						
10	UART_TX	I/O	1 st function: UART-TX (HIF) 2 nd function: I2C-SDA (HIF) 3 rd function: SPI-MOSI (HIF)	DIGITAL 1.8V		
11	UART_RX	I/O	1 st function: UART-RX (HIF) 2 nd function: I2C-SCL (HIF) 3 rd function: SPI-SCLK (HIF)	DIGITAL 1.8V		
23	UART_CTS	I/O	1 st function: UART-CTS (HIF) 2 nd function: SPI-CS (HIF) 3 rd function: GPIO	DIGITAL 1.8V		
24	UART_RTS	I/O	1 st function: UART-RTS (HIF) 2 nd function: SPI-MISO (HIF) 3 rd function: GPIO	DIGITAL 1.8V		
DIGITA	AL IO					
12	nRESET	1	Reset – active LOW	DIGITAL 1.8V		
19	HOST_SEL_0	I/O	Host Interface Protocol Selector	DIGITAL 1.8V		
20	HOST_SEL_1	I/O	Host Interface Protocol Selector	DIGITAL 1.8V		
26	LNA_EN	I/O	1 st function: externalLNA enabler (active HIGH) 2 nd function: GPIO	DIGITAL 1.8V		
28	PPS	I/O	1 st function: PPS 2 nd function: DRI (HIF)	DIGITAL 1.8V		



			3 rd function: GPIO			
RF Se	RF Section					
8	RF_IN	I	L1-L5 band RF signal input	ANALOG RF		
Power	Supply					
25	VDD18	-	Power supply	Power 1.8V		
27	VDD18	-	Power supply	Power 1.8V (*)Alternative voltage level at 0V8 to support low power configurations will be supported on Enginering samples		
32	VDD18	-	Power supply	Power 1.8V		
1	GND	-	Ground	Power		
4	GND	-	Ground	Power		
7	GND	-	Ground	Power		
9	GND	-	Ground	Power		
21	GND		Ground	Power		
31	GND	-	Ground	Power		
RESE	RVED FOR FUTU	RE US	SE (RFU)			
2	RFU	-	RFU			
3	RFU	-	RFU			
6	RFU	-	RFU			
14	RFU	-	RFU			
15	RFU	-	RFU			



16	RFU	-	RFU
17	RFU	-	RFU
18	RFU	-	RFU
22	RFU	-	RFU
29	RFU	-	RFU
30	RFU	-	RFU
NOT C	ONNECTED		
5	NC	-	NOT CONNECTED
13	NC	-	NOT CONNECTED

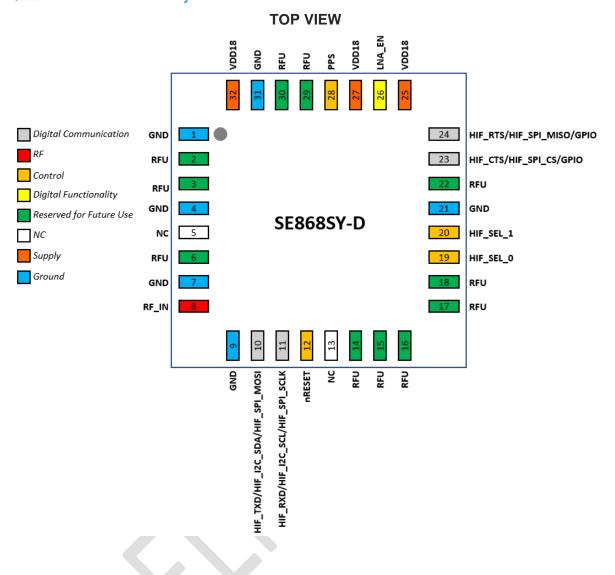


WARNING:

Reserved pins must not be connected.



3.2. LGA Pads Layout





4. POWER SUPPLY

The power supply circuitry and board layout are a very important part in the full product design, and they strongly reflect on the product overall performances. Please read carefully the requirements and the guidelines that will follow for a proper design.

4.1. Power Supply Requirements

The external power supply must be connected to VDD18 pins, and it must fullfill the following requirements:

4

Power Supply	Value
Nominal Supply Voltage	1.8 V (*) (*)0V8 to support low power configurations will be supported on Enginering samples
Operating Voltage Range	1.71 ÷ 1.89 V



NOTE:

The Operating Voltage Range MUST never be exceeded at any time. This applies also to overshoots above the maximum allowed voltage, and drops below the minimum.

4.2. Power Consumption

Operative mode	PW in L1 only	PW in L1+L5
Acquisition (max)	65 mW	75 mW
Tracking (max)	30 mW	40 mW
Sleep (max)	2.16	mW





NOTE:

It is recommended to reach the Sleep state only from Idle. Setting the device in Sleep mode directly from the Active mode could lead to higher-than-normal power consumption.

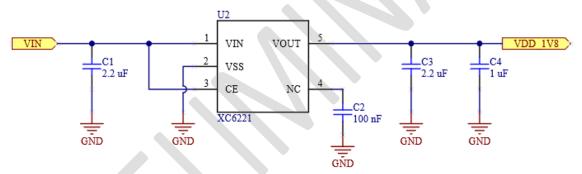
4.3. General Design Rules

The principal guidelines for the Power Supply Design embrace three different design steps:

- the electrical design
- the thermal design
- the PCB layout

4.3.1. Electrical Design Guidelines

The electrical design of the power supply depends strongly on the chosen power source. An example of a suitable linear voltage regulator is shown in the following picture:



Aluminum electrolytic capacitors are not recommended at the input to the module due to their high ESR. Whe Tantalum capacitors are chosen, a minimum value of 10uF is recommended, in parallel with a 0.1uF ceramic capacitor. Ceramic capacitors alone, for both input and output can be used, but ensure that the LDO is stable with such capacitors tied to the output.



4.3.2. Power Supply PCB layout Guidelines

As seen on the electrical design guidelines, the power supply shall have a low ESR capacitor on the output in order to cut the current peaks on the input and protect the module supply from spikes.

The placement of this component is crucial for the correct working of the circuitry. A misplaced component can be useless or can even decrease the power supply performance.

- The low ESR bypass capacitor must be placed close to the Telit SE868SY-D power input pads; in case the power supply is a switching type, the capacitor can be placed close to the switching inductor to cut the ripple.
- In case a switching power regulator is used, it is important to keep very small the involved current loop formed by the input capacitor, the output diode (if not embodied in the IC) and the regulator in order to reduce the radiated EMI at the switching frequency (100-500 kHz usually).
- A dedicated ground for the Switching regulator, separated from the common ground plane, is suggested.



5. DIGITAL SECTION

5.1. Logic Levels

Parameter	Min	Max
ABSOLUTE MAXIMUM RATINGS – NOT FUNCTIONAL		
Input level on any digital pin (CMOS 1.8) with respect to ground	-0.3V	2.2 V
Operating Range - Interface levels (1.8V CMOS)		
Input high level	0.7*VDD	VDD
Input low level	0 V	0.3*VDD
Output high level	VDD-0.45 V	VDD
Output low level	0 V	0.45 V

Parameter	AVG
CURRENT CHARACTERISTICS FOR DIGITAL PINS	
Output Current	TBD
Input Current	TBD



5.2. Communication ports

5.2.1. Communication interfaces to the Host MCU (HIF)

The SE868SY-D features three different Host Interfaces (HIF) for communicating with the host MCU that can be alternatively selected by means of Host Interface Selection pin (See Section 5.2.2):

- **HIF_UART**: serial interface, supporting speeds up to 10Mbps. Hardware flow control is mandatory for speeds above 115.2kbps.

Function	Pin on SE868SY-D
HIF_UART_TX	10
HIF_UART_RX	11
HIF_UART_CTS	23
HIF_UART_RTS	24

- HIF_SPI: slave SPI interface, speed up to 10Mbps.

Function	Pin on SE868SY-D
HIF_SPI_SCLK	11
HIF_SPI_CS	23
HIF_SPI_MISO	24
HIF_SPI_MOSI	10

- **HIF_I2C**: slave I²C interface, speed up to 400kbps in Fast mode and up to 3.4 Mbps in High Speed Mode.

Function	Pin on SE868SY-D
HIF_I2C_SCL	11
HIF_I2C_SDA	10



5.2.2. Host interface selection

In the SE868SY-D the different Host Interface (HIF) options described in the previous section can be selected by means of two pins, namely HIF_SEL_0 and HIF_SEL_1, whose value is checked at the power ON. HIF_SEL_0 and HIF_SEL_1 are internally pulled down: this implies that the HIF is set to UART by default. SPI and I2C can be selected by externally pulling up HIF_SEL_1 or HIF_SEL_0 to VDD, as indicated n the following table:

HIF_SEL_1	HIF_SEL_0	Selected host interface
NC	NC	HIF_UART
NC	PULL UP	HIF_I2C
PULL UP	NC	HIF_SPI



NOTE:

The configuration with both HIF_SEL_x pins pulled up is reserved, and shall not be used.

5.3. Digital I/O

5.3.1. nRESET

The module will generate an internal reset as appropriate by means of a POR (Power on Reset) section. Therefore, no external signal is required for the module to operate properly and this pin may be left unconnected. Nevertheless, we recommend connecting it for debug purposes. The RTC section will not be reset by the external nRESET signal.

5.3.2. LNA enable

LNA_EN is an output signal, mapped on pin 26, that can be used as enable for external LNA. The SE868SY-D embeds an internal LNA with a 17 dB gain both for L1 and L5 band. If more gain is needed, an external LNA can be added to the RF path. We recommend a maximum external gain of 8 dB for better EMI performances, nevertheless a gain up to 33 dB can be accepted as indicated in the following table.

	Internal Gain	External Gain Range
SE868SY-D	17 dB*	0 to 33 dB (0 to 8 dB for better EMI performance) *



5.3.3. PPS

1 Pulse Per second signal is generated by the GNSS receiver for synchronization purposes. It is mapped on PIN 28 on SE868SY-D.





6. PRODUCT PERFORMANCE

6.1. **Horizontal Position Accuracy**

Constellation	Band	CEP (m)
GPS	L1	TBD
GPS	L1+L5	TBD
NAVIC	L5	TBD

Test Conditions: 24-hr Static, -130 dBm, Full Power mode

Table 6-1 SE868SY-D - Horizontal Position Accuracy

Values for all the supported bands/constellations will be provided in the next document revisions.

6.2. Time to First Fix

Constellations(s)	Band	Start Type	Max TTFF (s)	
CDC	1.4	Hot	2(*) 1(**)	
GPS	L1	Cold	30(*) 28(**)	
GPS	L1+L5	Hot	TBD 1(**)	
010	L1+L3	LITES	Cold	TBD 28(**)
		Hot	TBD 1(**)	
NAVIC	L5	Cold	TBD 28(**)	

Test Conditions: Static scenario, -130 dBm, Full Power mode

Table 6-2 SE868SY-D - Time to First Fix

^(*) Measured value on fist Marketing Samples (**) Target value on fist Mass Production Samples



Additional values for all the other supported bands/constellations will be provided in the next document revisions.

6.3. Sensitivity

Constellation(s)	Bands	State	Minimum Signal Level (dBm)
		Acquisition	-147 (*) -148 (**)
GPS	L1	Navigation	-161(*) -163(**)
		Tracking	-161(*) -167(**)
		Acquisition	TBD -148 (**)
GPS	L1+L5	Navigation	TBD -163(**)
		Tracking	TBD -167(**)
		Acquisition	TBD -147 (**)
Navic	L5	Navigation	TBD -156(**)
		Tracking	TBD -161(**)
Test conditions: Static scenario, Full Power mode			
(*) Measured value on fist Marketing Samples (**) Target value on fist Mass Production Samples			

(**) Target value on fist Mass Production Samples

Table 6-3 SE868SY-D - Sensitivity

Additional values for all the other supported bands/constellations will be provided in the next document revisions.







7. RF SECTION

SE868SY-D module includes a state-of-art receiver that can simultaneously search and track satellite signals from multiple satellite constellations. This multi-GNSS receiver uses the entire spectrum of GNSS systems available: GPS, GLONASS, BeiDou, Galileo, and QZSS.

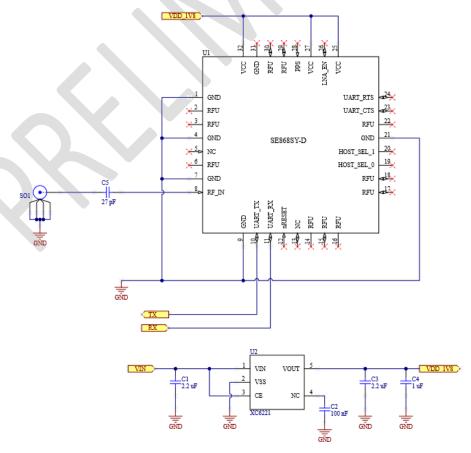
7.1. GNSS RF Signal Pin-out

Pin	Signal	I/O	Function	Туре
8	RF_IN	I	L1-L5 RF signal input	Analog RF

7.2. RF Front End Design

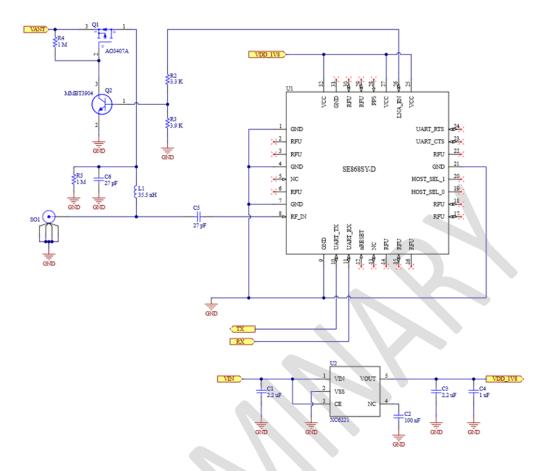
The SE868SY-D Module embeds an internal LNA but, at the same time, the device dynamic allows for higher external gain (Section 5.3.2). Therefore both passive and active antenna (antenna with a built-in low noise amplifier) can be used. In the latter case, the active antenna must be supplied with proper bias-tee circuit.

7.2.1. Reference design for passive Antenna





7.2.2. Reference design for active Antenna



7.2.3. Guidelines of PCB line for GNSS Antenna

When using the SE868SY-D, since there's no antenna connector on the module, the antenna must be connected to the SE868SY-D antenna pad by means of a transmission line implemented on the PCB.

- Ensure that the antenna line impedance is 50ohm.
- Keep the antenna line on the PCB as short as possible to reduce the loss.
- Antenna line must have uniform characteristics, constant cross section, avoid meanders and abrupt curves.
- Keep one layer of the PCB used only for the Ground plane, if possible.
- Surround (on both the sides, over and under) the antenna line on PCB with Ground, avoid having other signal tracks facing directly the antenna line of track.
- The ground around the antenna line on PCB has to be strictly connected to the Ground Plane by placing vias once per 2mm at least.
- Place EM noisy devices as far as possible from antenna line.
- Keep the antenna line far away from power supply lines.
- Keep the antenna line far away from GSM RF lines.
- If you have EM noisy devices around the PCB hosting the module, such as fast switching ICs, take care of the shielding of the antenna line by burying it inside the layers of PCB and surround it with Ground planes, or shield it with a metal frame cover.
- If you do not have EM noisy devices around the PCB hosting the module, use a strip-line on the superficial copper layer for the antenna line. The line attenuation will be lower than a buried one.



7.3. GNSS Antenna Requirements

7.3.1. GNSS Antenna specification

Item	Value		
Frequency range	L1: 1559.0 ~ 1610.0 MHz L5: 1151.0 ~ 1214.0 MHz		
Gain	0 ~ 30 dB (0 ~ 8 dB for better EMI performance)		
Impedance	50 Ω		
Noise Figure of LNA	< 1.5 (recommended)		
VSWR	≤ 3:1 (recommended)		

7.3.2. GNSS Antenna – Installation Guidelines

- The antenna must be installed according to the antenna manufacturer's instructions to obtain the maximum performance of GNSS receiver.
- The antenna location must be evaluated carefully if operating in conjunction with any other antenna or transmitter.
- The antenna must not be installed inside metal cases or near any obstacle that may degrade features like antenna lobes and gain.

7.3.3. Powering the External LNA (active antenna)

The LNA of active antenna needs a source of power because the DC voltage needed by active antenna is not supplied by the SE868SY-D module, but can be easily included by the host design.

The electrical characteristics of the LNA EN signal are:

Level	Min	Max
Output High Level	VDD- 0.45 V	VDD
Output Low Level	0	0.45 V



Example of external antenna bias circuitry can be seen in the active antenna reference design in section 7.2.2.

Be aware of max bias current in case of unwanted short on antenna cable, decoupling inductor may be demaged.

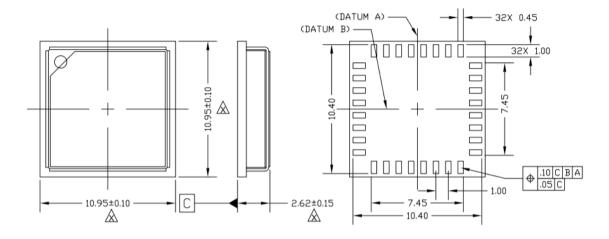
7.4. Co-existance

This section will be available in next document revisions.



8. MECHANICAL DESIGN

8.1. Drawing





NOTE:

Dimensions in mm.

The tolerance is not cumulative.

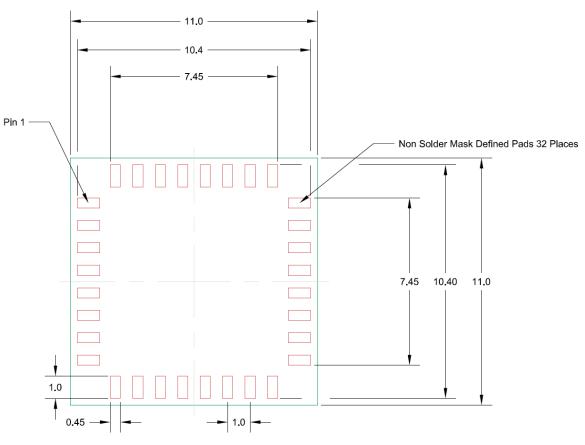


9. APPLICATION PCB DESIGN

The SE868SY-D modules have been designed in order to be compliant with a standard lead-free SMT process.

9.1. Footprint

COPPER PATTERN (top view)



All Dimensions are in mm.

Viewed from Top

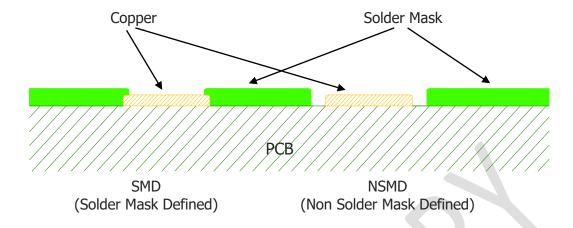
In order to easily rework the SE868SY-D is suggested to consider on the application a 2 mm placement inhibit area around the module.

It is also suggested, as common rule for an SMT component, to avoid having a mechanical part of the application in direct contact with the module.



9.2. PCB pad design

Non solder mask defined (NSMD) type is recommended for the solder pads on the PCB.



The recommendation for the PCB pads dimensions are 1:1 with module pads.

It is not recommended to place via or micro-via not covered by solder resist in an area of 0,3 mm around the pads unless it carries the same signal of the pad itself

Holes in pad are allowed only for blind holes and not for through holes.

Recommendations for PCB pad surfaces:

Finish	Layer Thickness (um)	Properties
Electro-less Ni / Immersion Au	3 -7 / 0.03 - 0.15	good solder ability protection, high shear force values

The PCB must be able to resist the higher temperatures which are occurring at the lead-free process. This issue should be discussed with the PCB-supplier. Generally, the wettability of tin-lead solder paste on the described surface plating is better compared to lead-free solder paste.

It is not necessary to panel the application's PCB, however in that case it is suggested to use milled contours and predrilled board breakouts; scoring or v-cut solutions are not recommended.



9.3. Stencil

Stencil's apertures layout can be the same of the recommended footprint (1:1), we suggest a thickness of stencil foil \geq 120 μ m.

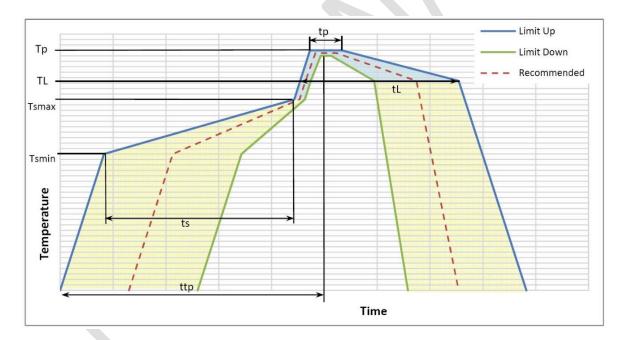
9.4. Solder paste

Item	Lead Free
Solder Paste	Sn/Ag/Cu

We recommend using only "no clean" solder paste in order to avoid the cleaning of the modules after assembly.

9.5. Solder Reflow

Recommended solder reflow profile:







WARNING:

The above solder reflow profile represents the typical SAC reflow limits and does not guarantee adequate adherence of the module to the customer application throughout the temperature range. Customer must optimize the reflow profile depending on the overall system taking into account such factors as thermal mass and warpage.

Profile Feature	Pb-Free Assembly
Average ramp-up rate (T _L to T _P)	3°C/second max
Preheat - Temperature Min (Tsmin) - Temperature Max (Tsmax) - Time (min to max) (ts)	150°C 200°C 60-180 seconds
Tsmax to TL - Ramp-up Rate	3°C/second max
Time maintained above: - Temperature (TL) - Time (tL)	217°C 60-150 seconds
Peak Temperature (Tp)	245 +0/-5°C
Time within 5°C of actual Peak Temperature (tp)	10-30 seconds
Ramp-down Rate	6°C/second max.
Time 25°C to Peak Temperature	8 minutes max.





NOTE:

All temperatures refer to topside of the package, measured on the package body surface



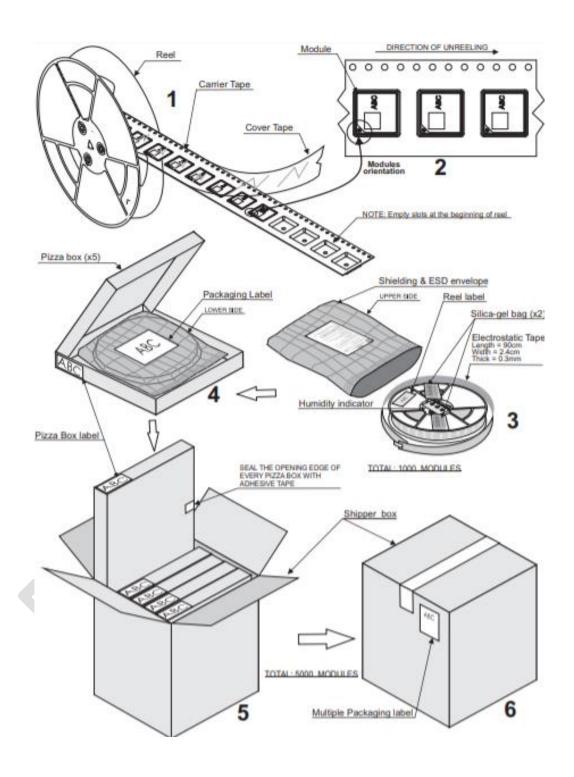
WARNING:

THE SE868SY-D MODULE WITHSTANDS ONE REFLOW PROCESS ONLY.



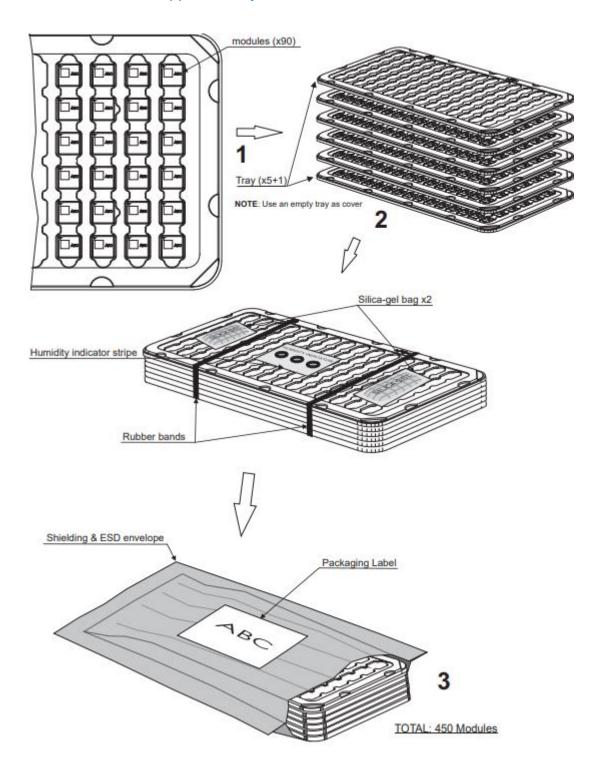
10. PACKAGING

10.1. Modules shipped in Reel form

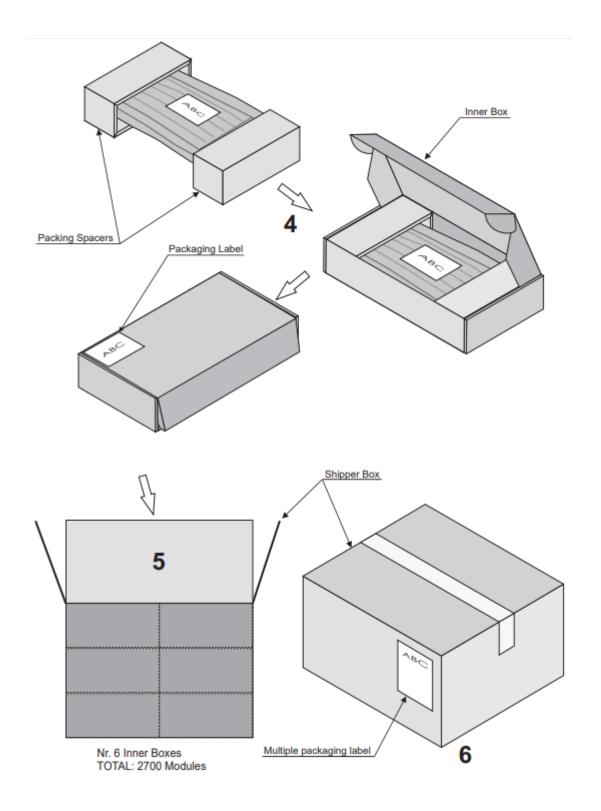




10.2. Modules shipped in Tray form









11. CONFORMITY ASSESSMENT ISSUES

11.1. EU RED Declaration of Conformity

This section will be available in next document revisions.





12. SAFETY RECOMMENDATIONS

12.1. READ CAREFULLY

Be sure the use of this product is allowed in the country and in the environment required. The use of this product may be dangerous and has to be avoided in the following areas:

- Where it can interfere with other electronic devices in environments such as hospitals, airports, aircrafts, etc.
- Where there is risk of explosion such as gasoline stations, oil refineries, etc. It is responsibility of the user to enforce the country regulation and the specific environment regulation.

Do not disassemble the product; any mark of tampering will compromise the warranty validity. We recommend following the instructions of the hardware user guides for a correct wiring of the product. The product has to be supplied with a stabilized voltage source and the wiring has to be conforming to the security and fire prevention regulations. The product has to be handled with care, avoiding any contact with the pins because electrostatic discharges may damage the product itself. Same cautions have to be taken for the SIM, checking carefully the instruction for its use. Do not insert or remove the SIM when the product is in power saving mode.

The system integrator is responsible of the functioning of the final product; therefore, care has to be taken to the external components of the module, as well as of any project or installation issue, because the risk of disturbing the network or external devices or having impact on the security. Should there be any doubt, please refer to the technical documentation and the regulations in force. Every module has to be equipped with a proper antenna with specific characteristics. The antenna has

to be installed with care in order to avoid any interference with other electronic devices and has to guarantee a minimum distance from the body (20 cm). In case of this requirement cannot be satisfied, the system integrator has to assess the final product against the SAR regulation.

The European Community provides some Directives for the electronic equipment introduced on the market. All the relevant information's are available on the European Community website:

http://ec.europa.eu/enterprise/sectors/rtte/documents/

The text of the Directive 99/05 regarding telecommunication equipment is available, while the applicable Directives (Low Voltage and EMC) are available at:

http://ec.europa.eu/enterprise/sectors/electrical/



13. ACRONYMS

AGPS	Assisted (or Aided) GPS AGPS provides ephemeris data to the rec faster cold start times than would be poss broadcast data. This extended ephemeris data could be e generated or locally-generated. See Local Ephemeris prediction data and Ephemeris prediction data	ible using only
Almanac	A reduced-precision set of orbital parameters GPS constellation that allows calculation of satellite positions and velocities. The almost a receiver to determine satellite visibility acquisition of satellite signals. The almost weekly by the Master Control Station. See	of approximate anac may be used y as an aid during ac is updated
BeiDou (BDS / formerly COMPASS)	The Chinese GNSS, currently being expa operational capability.	nded towards full
Cold Start	A cold start occurs when a receiver begins unknown position, time, and ephemeris da it is powered up after a period on inactivity information may be used to identify previous satellites and their approximate positions.	ata, typically when /. Almanac /usly visible
Cold Start Acquisition Sensitivity	The lowest signal level at which a GNSS reliably acquire satellite signals and calcu solution from a Cold Start. Cold start acquis limited by the data decoding threshold of messages.	late a navigation iisition sensitivity
EGNOS	European Geostationary Navigation Over The European SBAS system.	ay Service
Ephemeris (plural ephemerides)	A set of precise orbital parameters that is receiver to calculate satellite position and satellite position is then used to calculate solution. Ephemeris data is updated frequevery 2 hours for GPS) to maintain the acposition calculation. See Almanac.	velocity. The the navigation ently (normally
ESD:	Electro-Static Discharge Large, momentary, unwanted electrical cu cause damage to electronic equipment.	rrents that can
GAGAN	The Indian SBAS system.	
Galileo	The European GNSS currently being built Union (EU) and European Space Agency	
1VV0301705 Rev. 1	Page 42 of 47	2021-02-17



GDOP	Geometric Dilution of Precision A factor used to describe the effect of sa the accuracy of the time and position sol receiver. A lower value of GDOP indicate the solution. Related factors include PDO and TDOP.	ution of a GNSS es a smaller error in
GLONASS	ГЛОбальная НАвигационная Спутнико GLObal'naya NAvigatsionnaya Sputnikov (Global Navigation Satellite System) The Russian GNSS, which is operated b Aerospace Defense Forces	vaya Sistema
GNSS	Global Navigation Satellite System Generic term for a satellite-based naviga global coverage. The current or planned GLONASS, BDS, and Galileo.	
GPS	Global Positioning System The U.S. GNSS, a satellite-based position provides accurate position, velocity, and operated by the US Department of Deference.	time data. GPS is
Hot Start	A hot start occurs when a receiver beging known time, position, and ephemeris dat being sent a restart command. See Rest	a, typically after
LCC	Leadless Chip Carrier A module design without pins. In place o of bare gold-plated copper that are solde circuit board.	
LNA	Low Noise Amplifier An electronic amplifier used for very wea especially designed to add very little nois signal.	0
Local Ephemeris prediction data	Extended Ephemeris (i.e. predicted) data receiver from broadcast data received from is stored in memory. It is usually useful for See AGPS.	om satellites, which
MSAS	MTSAT Satellite Augmentation System The Japanese SBAS system.	
MSD	Moisture sensitive device.	
MTSAT	Multifunctional Transport Satellites The Japanese system of geosynchronou for weather and aviation control.	s satellites used
1VV0301705 Rev. 1	Page 43 of 47	2021-02-17



Navigation Sensitivity	The lowest signal level at which a GNSS reliably maintain navigation after the satell been acquired.	
NMEA	National Marine Electronics Association	
QZSS	Quasi-Zenith Satellite System The Japanese Regional Navigation Satelli	te System.
Reacquisition	A receiver, while in normal operation, lose (perhaps due to the antenna cable being of vehicle entering a tunnel), and re-establish after the signal is restored. Contrast with F	disconnected or a nes a valid fix
Restart	A receiver beginning operation after being command, generally used for testing rathe operation. A restart can also result from a Cold Start, Warm Start, and Hot Start. Corand Reacquisition.	er than normal power-up. See
Reset	A receiver beginning operation after a (har signal on a pin, generally used for testing normal operation. Contrast with Restart ar	rather than
RoHS	The Restriction of Hazardous Substances Directive on the restriction of the use of ce substances in electrical and electronic equ adopted in February 2003 by the Europea	ertain hazardous uipment, was
RTC	Real Time Clock An electronic device (chip) that maintains while powered up.	time continuously
SAW	Surface Acoustic Wave filter Electromechanical device used in radio fre applications. SAW filters are useful at freq GHz.	
SBAS	Satellite Based Augmentation System A system that uses a network of ground st geostationary satellites to provide different GNSS receivers. These corrections are tra same frequency as navigation signals, so use the same front-end design to process examples are WAAS, EGNOS, MSAS, and	tial corrections to ansmitted on the the receiver can them. Current
Server-based Ephemeris prediction data	Extended Ephemeris (i.e. predicted) data, server and provided to the receiver over a usually useful for up to 14 days. See AGP	network. It is
тсхо	Temperature-Compensated Crystal Oscilla	ator
1VV0301705 Rev. 1	Page 44 of 47	2021-02-17



Tracking Sensitivity	The lowest signal level at which a GNSS receiver is able to maintain tracking of a satellite signal after acquisition is complete.
TTFF	Time to First Fix The elapsed time required by a receiver to achieve a valid position solution from a specified starting condition. This value will vary with the operating state of the receiver, the length of time since the last position fix, the location of the last fix, and the specific receiver design. A standard reference level of -130 dBm is used for testing.
UART	Universal Asynchronous Receiver/Transmitter An integrated circuit (or part thereof) which provides a serial communication port for a computer or peripheral device.
WAAS	Wide Area Augmentation System The North American SBAS system developed by the US FAA (Federal Aviation Administration).
Warm Start	A warm start occurs when a receiver begins operation with known (at least approximately) time and position, but unknown ephemeris data, typically after being sent a restart command. See Restart.



14. DOCUMENT HISTORY

Revision	Date	Changes
0	2021-01-20	First issue
1	2021-02-17	Updated Section 4.1

SUPPORT INQUIRIES

Link to www.telit.com and contact our technical support team for any questions related to technical issues.

www.telit.com



Telit Communications S.p.A. Via Stazione di Prosecco, 5/B I-34010 Sgonico (Trieste), Italy

Telit IoT Platforms LLC 5300 Broken Sound Blvd, Suite 150 Boca Raton, FL 33487, USA Telit Wireless Solutions Inc. 3131 RDU Center Drive, Suite 135 Morrisville, NC 27560, USA

Telit Wireless Solutions Co., Ltd. 8th Fl., Shinyoung Securities Bld. 6, Gukjegeumyung-ro8-gil, Yeongdeungpo-gu Seoul, 150-884, Korea Telit Wireless Solutions Ltd. 10 Habarzel St. Tel Aviv 69710, Israel

Telit Wireless Solutions Technologia e Servicos Ltda Avenida Paulista, 1776, Room 10.C 01310-921 São Paulo, Brazil

Telit reserves all rights to this document and the information contained herein. Products, names, logos and designs described herein may in whole or in part be subject to intellectual property rights. The information contained herein is provided "as is". No warranty of any kind, either express or implied, is made in relation to the accuracy, reliability, fitness for a particular purpose or content of this document. This document may be revised by Telit at any time. For most recent documents, please visit www.telit.com

Copyright © 2016, Telit Mod. 0805 2017-01 Rev.6